
















## A 1 Testing Masks

### 1 Leakage






- 1.1 Leakage test with open A-valve at --# mbar (standard test, should always be carried out)
- 1.2 Leakage test with sealed A-valve at +# mbar (performed to locate any leak detected by test 1.1)
- 1.3 Opening pressure of the outlet valve

Test step	Operation	Comments	Controls
1.1.1	Wet the outlet valve rubber slice. Breathing connection of mask close with the dust cap.	Flutter valve must be thoroughly moist	
1.1.2	Mount mask on test head, pull straps tight, inflate test head	A few seconds is usually long enough	
1.1.3	Adjust negative pressure to exactly - # mbar	By means of pressure relief valve	 
1.1.4	Pressure increase after # min at the LCD (LP) read off and compare with the nominal value		
1.1.5	Deflate test head, remove mask		
1.2.1	Wet the outlet valve rubber slice. Breathing connection of mask close with the dust cap.		
1.2.2	Mount mask on test head, pull straps tight, inflate test head	A few seconds is usually long enough	 
1.2.3	Adjust negative pressure to exactly - # mbar	By means of pressure relief valve	
1.2.4	Pressure increase after # min at the LCD (LP) read off and compare with the nominal value		
1.2.5	Deflate test head, remove mask		
1.3.1	Mount mask on test head, pull straps tight, inflate test head	A few seconds is usually long enough	
1.3.2	Pump +10 l/min switch on.		
1.3.3	Opening pressure at the LCD (LP) read off and compare with the nominal value		
1.3.4	Pump +10 l/min switch off.		
1.3.5	Deflate test head, remove mask		

## A 2 Testing demand valves

### 2 Demand valve






- 2.1 Leakage: Pressure rise after # min at --# mbar negative pressure / overpressure
- 2.2 Static pressure / overpressure of demand valves
- 2.3 Opening pressure / activating pressure on # l/min exhausting

Test step	Operation	Comments	Controls
	Preparation	Completely relieve pressure on test stand	<b>MP-Air connect</b>
		Couple demand valve to test head	
2.1.1	Generate positive pressure of > □+# mbar Generate negative pressure of > □- # mbar	Tightness test with positive pressure Tightness test with negative pressure	
2.1.2	Pressure change after # min at the LCD (LP) read off and compare with the nominal value		
	Couple demand valve to test head		
2.2.1	Open main valve		<b>MP-Air connect</b>
2.2.2	Pressure change after # min at the LCD (LP) read off and compare with the nominal value		
2.2.3	Close main valve		<b>MP-Air connect</b>
2.3.1	Open main valve		<b>MP-Air connect</b>
2.3.2	Keep open the main valve		
2.3.3	Switch on the vacuum pump -10 l/min		
2.3.4	Pressure after # min at the LCD (LP) read off and compare with the nominal value		

### A 3 Testing pressure reducer

#### 3 Pressure reducer







- 3.1 Medium pressure, static at # bar inlet pressure
- 3.2 Medium pressure, dynamic at # l/min ventilation
- 3.3 Subsequent pressure rise after # min

Test step	Operation	Comments	Controls
3.1.1	Open main valve	of air cylinder	<b>MP-Air connect</b>
3.1.2	Close main valve	of air cylinder	<b>MP-Air connect</b>
3.1.3	Medium pressure at the LCD (MP) read off and compare with the nominal value		
5.2.1	Open main valve	of air cylinder	<b>MP-Air connect</b>
5.2.2	Vacuum pump -10 l/min switch on		
5.2.3	Medium pressure at the LCD (MP) read off and compare with the nominal value		
5.3.1	Open main valve	of air cylinder	<b>MP-Air connect</b>
5.3.2	Close main valve	of air cylinder	<b>MP-Air connect</b>
5.3.3	Medium pressure at the LCD (MP) read off and compare with the nominal value. Start the stopwatch		
5.3.4	Pressure change after # min at the LCD (LP) read off and compare with the nominal value		

## A 4 Testing Protection Chemical Suit

### 4 Leakage

- 4.1 Leakage of the suit
- 4.2 Leakage test of A-valves no. 1-4 after # min at --# mbar

Test step	Operation	Comments	Controls
4.1.1	Connect one flutter valve with a test adapter; seal all other flutter valves	Brand-specific adapter, e.g. Auer CPS adapter set	
4.1.2	Couple filling hose of test adapter into filling connector		
4.1.3	Insert measuring hose of test adapter into mask testing head	Adapter CGA 2000	
4.1.4	Open main valve	of air cylinder	<b>MP-Air connect</b>
4.1.5	<b>Stretching phase:</b> Press filling button to inflate CPS	CPS is inflated to >xx mbar; system then turns itself off automatically	
4.1.6	Press aspiration button and air vent to reduce pressure		
4.1.7	<b>Settling phase:</b> Start the stopwatch		
4.1.8	When time on stopwatch has elapsed, lower filling pressure to test pressure		
4.1.9	Pressure change after # min at the LCD (LP) read off and compare with the nominal value		
4.1.10	Close main valve	of air cylinder	<b>connect</b>
4.1.11	Relieve pressure on system		
<hr/>			
	Remove test adapter		
4.2.1	Plug measuring hose of test adapter into mask test head	Adapter CGA 2000	
4.2.2	Connect flutter valves 1, 2, 3, 4 from inside with test adapter	Brand-specific adapters, e.g. MSA CSA adapter set	
4.2.3	Generate negative pressure of >--# mbar	5 l/min pumpe	
4.2.4	Regulate negative pressure to give precisely - # mbar	By pressure relief valve	
4.2.5	Pressure change after # min at the LCD (LP) read off and compare with the nominal value		